

500 ml PET COCA-COLA CONTOUR BOTTLE SHIMMING S012.2

Models Affected: 600 Series 90 Venders Only.

Reason: To supply a set-up to vend the 500 ml PET Coca-Cola Contour Bottle Single Depth in Model 600 Series 90 venders.



500 ml PET Contour
Coca-Cola Bottle

Height: 8.71" (221.2mm)
Width: 2.66" (67.6mm)

Wide Column Set-Up					
Loading Depth	Parts Per Column	Cam(s) Required	Cam Setting	Rear Spacer	
1 (load caps to the back)	1 - right ribbed shim 801,804,890.21 1 - left ribbed shim 801,804,900.21	blue 801,806,390.41 gold 801,806,400.11	#1 (2 notches)	Standard Rear Spacer 497,073,100.03 Hole Location #7	
Narrow Column Set-Up					
Loading Depth	Parts Per Column	Cam Setting	Rod Installed	Rear Spacer	Other Parts
1 (load caps to the back)	2 - flat shims, right 361,010,070.03 1 - rotor, wide 801,201,220.01 1 - rod & spring assy. 361,010,100.03	#4 (1 notch)	A	Standard Rear Spacer 497,073,200.03 Hole Location #7	Chute w/ Divider (1 per vender) 324,000,200.3 3

500 ml PET COCA-COLA CONTOUR BOTTLE CAPACITY	
	Model 600
WIDE COLUMN	36
NARROW COLUMN	19
TOTAL	203

Parts required per vender:

3 - 801,804,890.21	ribbed shim, right
3 - 801,804,900.21	ribbed shim, left
3 - 801,806,390.41	vending cam, blue
3 - 801,806,400.11	adjustable cam, gold
10 - 361,010,070.03	flat shim, right
5 - 361,010,100.03	rod & spring assy.
5 - 801,201,220.01	rotor, wide
3 - 497,073,100.03	standard rear spacer, wide
5 - 497,073,200.03	standard rear spacer, narrow
1 - 324,000,200.33	chute w/divider

Parts required per wide column:

1 - 801,804,890.21	ribbed shim, right
1 - 801,804,900.21	ribbed shim, left
1 - 801,806,390.41	vending cam, blue
1 - 801,806,400.11	adjustable cam, gold
1 - 497,073,100.03	standard rear spacer, wide

VENDER SET-UP FOR WIDE COLUMNS:

1. Unplug the vender.
2. Remove the can retainers (triangles) from the oscillator.
3. Install one right and one left ribbed shim in each wide column.
4. Set the rear spacer in hole location #7 at the top and bottom.
5. Install blue vending cam.
6. Install gold adjustable cam.
7. Set the cam to #1, which is showing only 2 notches.
8. Set the discharge member and closure strip for bottles.
9. Load bottles with caps to the back.

Parts per narrow column:

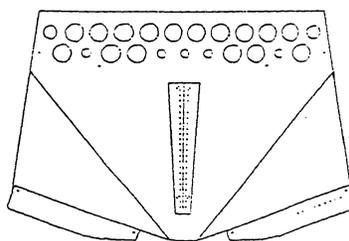
2 - 361,010,070.03	flat shim, right
1 - 361,010,100.03	rod & spring assy.
1 - 801,201,220.01	rotor wide
1 - 497,073,200.03	standard rear spacer, narrow

VENDER SET-UP FOR NARROW COLUMNS:

1. Unplug the vender.
2. Remove any existing shims.
3. Install two flat shims (part #361,010,070.03) on the right side of each narrow column.
4. Install the rod and spring assembly in hole "A" (front and back) of each rotor.
5. Adjust the cam setting to #4 showing 1 notch.
6. Set the rear spacer in hole location #7 at the top and bottom.
7. Set the discharge member and closure strip for bottles.
8. Load bottles with caps to the back.

OTHER PARTS

1. Unplug the vender.
2. Install the chute with divider.



Bottle Chute Assembly
324,000,200.33

Figure 1